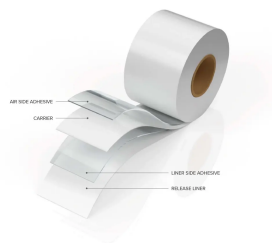




Double Coated Tape



Backing Carrier: 0.5 mil polyester film
Adhesive AS/LS: Acrylic (I603)
Release Liner: 76lb polycoated bleached kraft, silicone coated on both sides

Applications

- Gasket assembly
- Mounting nameplates, decals, and decorative plastic trim
- Laminating paper, felt, sponge rubber, foam, and plastic

Features

Polyester Film Carrier

Acrylic Adhesive

76lb Liner

Benefits

- Support for aid in processing and application
- Easily conforms to various surface types
- High initial tack
- Resists plasticizer migration
- Good adhesion to a wide variety of substrates
- Dimensionally stable
- Good moisture resistance

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Total Thickness (with Liner)	8.7 mils	0.221 mm	PSTC 133
Carrier Thickness	0.5 mils	0.013 mm	PSTC 133
Adhesive Thickness (Air Side)	1.3 mils	0.033 mm	PSTC 133
Adhesive Thickness (Liner Side)	1.3 mils	0.033 mm	PSTC 133
Liner Thickness	5.6 mils	0.142 mm	PSTC 133
Adhesion to Steel (Air Side)	40 oz/in	4.38 N/cm	PSTC-101
Adhesion to Steel (Liner Side)	50 oz/in	5.47 N/cm	PSTC 101 Mod
Laminating Temperature	65 to 150 °F	18 to 65 °C	
Continuous Use Temperature	200 °F	93 °C	
Intermittent Use Temperature	250 °F	121 °C	
Recommended Storage Temperature	60 to 80 °F		
Recommended Storage Humidity	40 to 60 %		

Values shown are based on laboratory testing and represent typical product characteristics. Actual performance will vary depending on application conditions, and no guarantee of performance is made. The user is responsible for determining suitability for the intended application. No express or implied warranty, including merchantability or fitness for a particular purpose, is made.