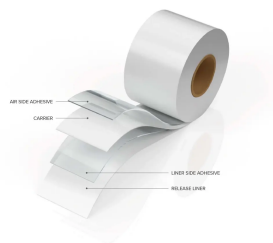




Double-Coated Acrylic Tape



Backing Carrier: 0.5 mil polyester film
Adhesive AS/LS: Acrylic (I618)
Release Liner: 60lb Silicone Coated Kraft

Applications

- General-purpose laminating for paper, felt, foam, and plastic.
- General purpose splicing applications
- Assembly and fastening of components

Features

Benefits

Polyester Film Carrier

- Support for aid in processing and application
- Easily conforms to various surface types

Acrylic Adhesive

- High tack, medium peel adhesive
- Bonds well to ABS, PC, LDPE, and HDPE

60lb Silicone Coated Kraft Liner

- Easy to die cut and convert

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Total Thickness (with Liner)	6.3 mils	0.16 mm	PSTC 133
Carrier Thickness	0.5 mils	0.013 mm	PSTC 133
Adhesive Thickness (Air Side)	1.2 mils	0.03 mm	PSTC 133
Adhesive Thickness (Liner Side)	1.2 mils	0.03 mm	PSTC 133
Liner Thickness	3.4 mils	0.086 mm	PSTC 133
Adhesion to Steel (Air Side)	110 oz/in	12.03 N/cm	PSTC-101
Adhesion to Steel (Liner Side)	110 oz/in	12.03 N/cm	PSTC 101 Mod
Laminating Temperature	50 to 150 °F	10 to 65 °C	
Service Temperature	-24 to 200 °F	-31 to 93 °C	
Recommended Storage Temperature	60 to 80 °F		
Recommended Storage Humidity	40 to 60 %		

Values shown are based on laboratory testing and represent typical product characteristics. Actual performance will vary depending on application conditions, and no guarantee of performance is made. The user is responsible for determining suitability for the intended application. No express or implied warranty, including merchantability or fitness for a particular purpose, is made.