



## Low VOC & LSE Acrylic Transfer Tape



|                        |                                                                                                                                      |
|------------------------|--------------------------------------------------------------------------------------------------------------------------------------|
| <b>Adhesive:</b>       | Acrylic (I626)                                                                                                                       |
| <b>Release Liner:</b>  | 74# Polycoated Kraft                                                                                                                 |
| <b>Specifications:</b> | Passes Automotive Fogging Test:<br>SAE J1756 @ 100 °C as tested  <br>Passes Odor Test SAE J1351  <br>Meets numerous other Auto Specs |

### Applications

- Automotive interior attachments
- Wire and cable mounting
- Vibration and sound damping with fabrics and foams
- Nameplates
- LSE and Low VOC bonding
- Mounting and bonding rigid and flexible plastics as well as foams

### Features

#### Acrylic Adhesive

#### 74# Kraft Liner

### Benefits

- Quick initial tack
- Low fogging, low flammability
- High peel and shear properties
- Excellent high and low temperature performance
- Conformable and good dimensional stability

### Typical Test Values

|                                        | Standard UOM  | Metric UOM    | Test Method |
|----------------------------------------|---------------|---------------|-------------|
| <b>Adhesive Thickness</b>              | 2 mils        | 0.051 mm      | PSTC 133    |
| <b>Liner Thickness</b>                 | 5.5 mils      | 0.14 mm       | PSTC 133    |
| <b>Loop Tack</b>                       | 110 oz/in     | 12.03 N/cm    | PSTC 16     |
| <b>Static Shear (1" x 1" x 1 kg)</b>   | >7 Days       |               |             |
| <b>Laminating Temperature</b>          | 68 to 100 °F  | 20 to 38 °C   |             |
| <b>Service Temperature</b>             | -30 to 375 °F | -34 to 191 °C |             |
| <b>Recommended Storage Temperature</b> | 60 to 80 °F   |               |             |
| <b>Recommended Storage Humidity</b>    | 40 to 60 %    |               |             |
| <b>Shelf Life (Standard)</b>           | 12 Months     |               |             |

Values shown are based on laboratory testing and represent typical product characteristics. Actual performance will vary depending on application conditions, and no guarantee of performance is made. The user is responsible for determining suitability for the intended application. No express or implied warranty, including merchantability or fitness for a particular purpose, is made.