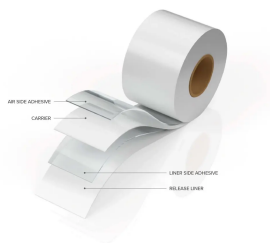




Double-Coated Tape



- Backing Carrier:** 0.5 mil PET Film
- Adhesive AS/LS:** Acrylic (I626)
- Release Liner:** 74# Polycoated Kraft
- Specifications:** Passes Automotive Fogging Test: SAE J1756 @ 100 °C as tested
Passes Odor Test SAE J1351
Meets numerous other Auto Specs
- Note:** Passes Automotive Fogging Test: SAE J1756 @ 100 °C as tested.
Passes Odor Test SAE J1351.
Meets numerous other Auto Specs

Applications

- Automotive interior applications
- Foam-to-foam or foam-to-plastic bonding
- Headliners
- Insulation
- LSE and Low VOC
- Panel electronics

Features

Acrylic Adhesive

- Quick initial tack
- Low fogging, low flammability
- High peel and shear properties
- Excellent high and low temperature performance

PET Film Carrier

- Provides dimensional stability and facilitates precise die cutting

74# Kraft Liner

- Conformable and good dimensional stability

Benefits

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Total Thickness (with Liner)	10 mils	0.254 mm	PSTC 133
Carrier Thickness	0.5 mils	0.013 mm	PSTC 133
Adhesive Thickness (Air Side)	2 mils	0.051 mm	PSTC 133
Adhesive Thickness (Liner Side)	2 mils	0.051 mm	PSTC 133
Liner Thickness	5.5 mils	0.14 mm	PSTC 133
Adhesion to Steel (Air Side)	50 oz/in	5.47 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Liner Side)	65 oz/in	7.11 N/cm	PSTC 101 Mod - 1 mil PET
Loop Tack Air Side	120 oz/in	13.13 N/cm	PSTC 16
Loop Tack Liner Side	115 oz/in	12.58 N/cm	PSTC 16
Static Shear (1" x 1" x 1 kg)	>7 Days		
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 375 °F	-34 to 191 °C	
Recommended Storage Temperature	60 to 80 °F	15.6 to 26.7 °C	
Recommended Storage Humidity	40 to 60 %		
Shelf Life (Standard)	12 Months		

Values shown are based on laboratory testing and represent typical product characteristics. Actual performance will vary depending on application conditions, and no guarantee of performance is made. The user is responsible for determining suitability for the intended application. No express or implied warranty, including merchantability or fitness for a particular purpose, is made.