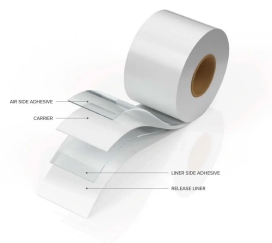




Double-Coated Tissue Tape



Backing Carrier: Tissue
Adhesive AS/LS: Acrylic (I626)
Release Liner: 74# Polycoated Kraft
Specifications: Chrysler
Note: Passes Automotive Fogging Test: SAE J1756 @ 100 °C as tested.
 Passes Odor Test SAE J1351.
 Meets numerous other Auto Specs

Applications

- Automotive interior applications
- Insulation
- Foam-to-foam or foam-to-plastic bonding
- Headliners
- Panel electronics
- Substrates including ABS, TPO, powder coated

Features

Benefits

Acrylic Adhesive

- Quick initial tack
- Low fogging, low flammability
- High peel and shear properties
- Excellent high and low temperature performance

Tissue Supported

- Facilitates clean die-cuts

74# Kraft Liner

- Conformable and good dimensional stability

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Total Thickness (without Liner)	5 mils	0.127 mm	PSTC 133
Liner Thickness	5.5 mils	0.14 mm	PSTC 133
Adhesion to Steel (Air Side)	55 oz/in	6.017 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Liner Side)	60 oz/in	6.564 N/cm	PSTC 101 Mod - 1 mil PET
Static Shear (1" x 1" x 1 kg)	>7 Days		
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 375 °F	-34 to 191 °C	
Recommended Storage Temperature	60 to 80 °F	15.6 to 26.7 °C	
Recommended Storage Humidity	40 to 60 %		
Shelf Life (Standard)	12 months from date of shipment		

Values shown are based on laboratory testing and represent typical product characteristics. Actual performance will vary depending on application conditions, and no guarantee of performance is made. The user is responsible for determining suitability for the intended application. No express or implied warranty, including merchantability or fitness for a particular purpose, is made.