



Acrylic Transfer Tape



Adhesive: Acrylic (I630)
Release Liner: 80# Poly-Coated Kraft
Specifications: Ford

Applications

- Permanent bonding to a variety of foam materials
- Mounting sound damping materials
- Screen print and nameplate applications

Features

Acrylic Adhesive

80# Polycoated Kraft Liner

Benefits

- High tack adhesive
- Superior bond to a variety of foam substrates
- Excellent peel and shear properties
- Conformable and good dimensional stability

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Adhesive Thickness	2 mils	0.051 mm	PSTC 133
Liner Thickness	4 mils	0.102 mm	PSTC 133
Static Shear (1" x 1" x 1 kg)	>7 Days		
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 220 °F	-34 to 104 °C	
Recommended Storage Temperature	60 to 80 °F		
Recommended Storage Humidity	40 to 60 %		
Shelf Life (Standard)	12 Months		

Values shown are based on laboratory testing and represent typical product characteristics. Actual performance will vary depending on application conditions, and no guarantee of performance is made. The user is responsible for determining suitability for the intended application. No express or implied warranty, including merchantability or fitness for a particular purpose, is made.