



Acrylic Transfer Tape



Adhesive: Acrylic (I639)
Release Liner: 74# Polycoated Kraft Liner
Specifications: Ford

Applications

- Laminating and bonding to ether and ester foams and low-perm urethane foams
- Applications requiring higher heat resistance
- Applications requiring resistance to microbial growth

Features

Acrylic Adhesive

74# Polycoated Kraft Liner

Benefits

- Excellent adhesion to a wide variety of substrates
- Engineered for foam-to-foam bonding
- High temperature resistance
- Good shear strength
- Resistance to plasticizers
- Conformable and good dimensional stability

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Adhesive Thickness	2 mils	0.051 mm	PSTC 133
Liner Thickness	5.5 mils	0.14 mm	PSTC 133
Loop Tack	60 oz/in	6.56 N/cm	PSTC 16
Static Shear (1" x 1" x 1 kg)	7 Days		
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 250 °F	-34 to 121 °C	
Recommended Storage Temperature	60 to 80 °F		
Recommended Storage Humidity	40 to 60 %		
Shelf Life (Standard)	12 Months		

Values shown are based on laboratory testing and represent typical product characteristics. Actual performance will vary depending on application conditions, and no guarantee of performance is made. The user is responsible for determining suitability for the intended application. No express or implied warranty, including merchantability or fitness for a particular purpose, is made.