



Acrylic Transfer Tape



Adhesive: Acrylic (I639)
Release Liner: 74# Polycoated Kraft Liner
Specifications: General Motors

Applications

- Laminating and bonding to ether and ester foams and low-perm urethane foams
- Applications requiring resistance to microbial growth
- Applications requiring higher heat resistance

Features

Acrylic Adhesive

74# Polycoated Kraft Liner

Benefits

- Excellent adhesion to a wide variety of substrates
- Engineered for foam-to-foam bonding
- High temperature resistance
- Good shear strength
- Resistance to plasticizers
- Conformable and good dimensional stability

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Adhesive Thickness	4 mils	0.102 mm	PSTC 133
Liner Thickness	5.5 mils	0.14 mm	PSTC 133
Static Shear (1" x 1" x 1 kg)	7 Days		
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 250 °F	-34 to 121 °C	
Recommended Storage Temperature	60 to 80 °F		
Recommended Storage Humidity	40 to 60 %		
Shelf Life (Standard)	12 Months		