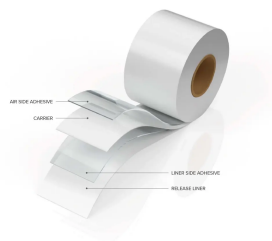




Differential Double-Coated Tape



Backing Carrier: 0.5 mil PET Film
Adhesive (Air Side): Acrylic (I632)
Adhesive (Liner Side): Acrylic (I628)
Release Liner: 74# Polycoated Kraft

Applications

- Bonding and laminating to foams, fabrics, and non-wovens where clean removal is required
- General purpose bonding uses

Features

Benefits

Air-Side Acrylic Adhesive

- High tack and shear
- Moderate peel
- Bonds to a variety of substrates

Polyester Film Carrier

- Support for aid in processing and application
- Conformable

Liner-Side Acrylic Adhesive

- Good bond to surfaces
- Clean removal from many substrates
- Repositionable

74# Kraft Liner

- Good lay-flat

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Total Thickness (with Liner)	8.2 mils	0.208 mm	PSTC 133
Carrier Thickness	0.5 mils	0.013 mm	PSTC 133
Adhesive Thickness (Air Side)	1.2 mils	0.03 mm	PSTC 133
Adhesive Thickness (Liner Side)	1 mils	0.025 mm	PSTC 133
Liner Thickness	5.5 mils	0.14 mm	PSTC 133
Adhesion to Steel (Air Side)	40 oz/in	4.38 N/cm	PSTC-101
Adhesion to Steel (Liner Side)	32 oz/in	3.5 N/cm	PSTC 101 Mod - 1 mil PET
Static Shear (1" x 1" x 1 kg)	>7 Days		
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 220 °F	-34 to 104 °C	
Recommended Storage Temperature	60 to 80 °F	15.6 to 26.7 °C	
Recommended Storage Humidity	40 to 60 %		
Shelf Life (Standard)	24 Months		

Values shown are based on laboratory testing and represent typical product characteristics. Actual performance will vary depending on application conditions, and no guarantee of performance is made. The user is responsible for determining suitability for the intended application. No express or implied warranty, including merchantability or fitness for a particular purpose, is made.